

Date: Monday, 12/01/2009 2:34:20 PM  
 User: Julie Dawson

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HEAT OUTLET DEFLECTOR
Job Number	: 44619		
Estimate Number	: 12167		
P.O. Number	:	Part Number	: D34723
This Issue	: 12/01/2009 S.O. No. :	Drawing Number	: D3472 REV.A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL / MED FAB	Drawing Revision	: A
Previous Run	: 34861	Material	:
Written By	:	Due Date	: 30/01/2009 Qty: 4 Um: Each
Checked & Approved By	: <u>JUD 09.01.13</u>		
Comment	: est. rev A 06.02.03 new issue EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MS2025737200	Piano Hinge
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Comment: Qty.: 0.3150 f(s)/Unit Total : 1.2600 f(s)  
 MS20257-3-7200 Hinge batch: 1110139

1110133412



09/01/21

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1  
 1- Cut hinge MS20257-3-7200 as per dwg D3472

11/01/09 2- Drill holes as per dwg D3472  
C. Sink 4 Roles per dwg D3472  
 3- Deburr

09/01/21

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 09/04/08

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
 Identify and Stock  
 Location: G-A

09/04/08

5.0	QC21	FINAL INSPECTION W/O RELEASE
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Comment: FINAL INSPECTION W/O RELEASE

09/04/08  
MF 09-04-08

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

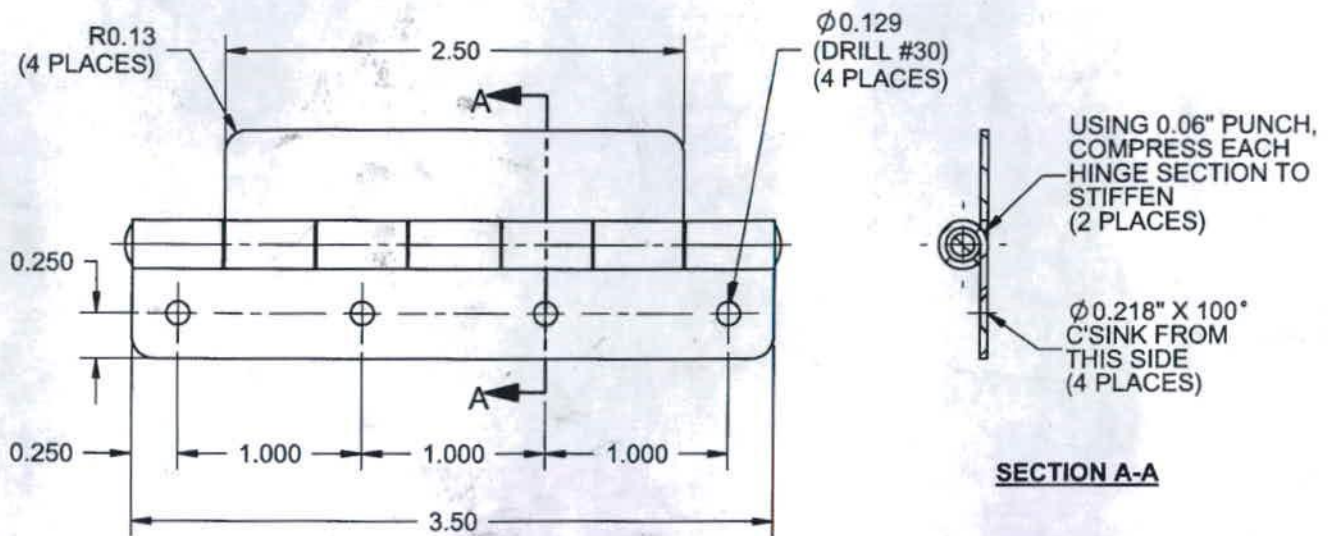
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



**DART**

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3472</b>	REV. A SHEET 3 OF 4
DATE <b>06.01.17</b>		TITLE <b>HEAT OUTLET DEFLECTOR</b>	SCALE 1:1

06-04-07 *[Signature]***D3472-3 HINGE****NOTES:**

- 1) MAKE FROM MS20257-3 HINGE, MODIFIED AS SHOWN
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WITHOUT NOTICE  
WORK ORDER  
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